



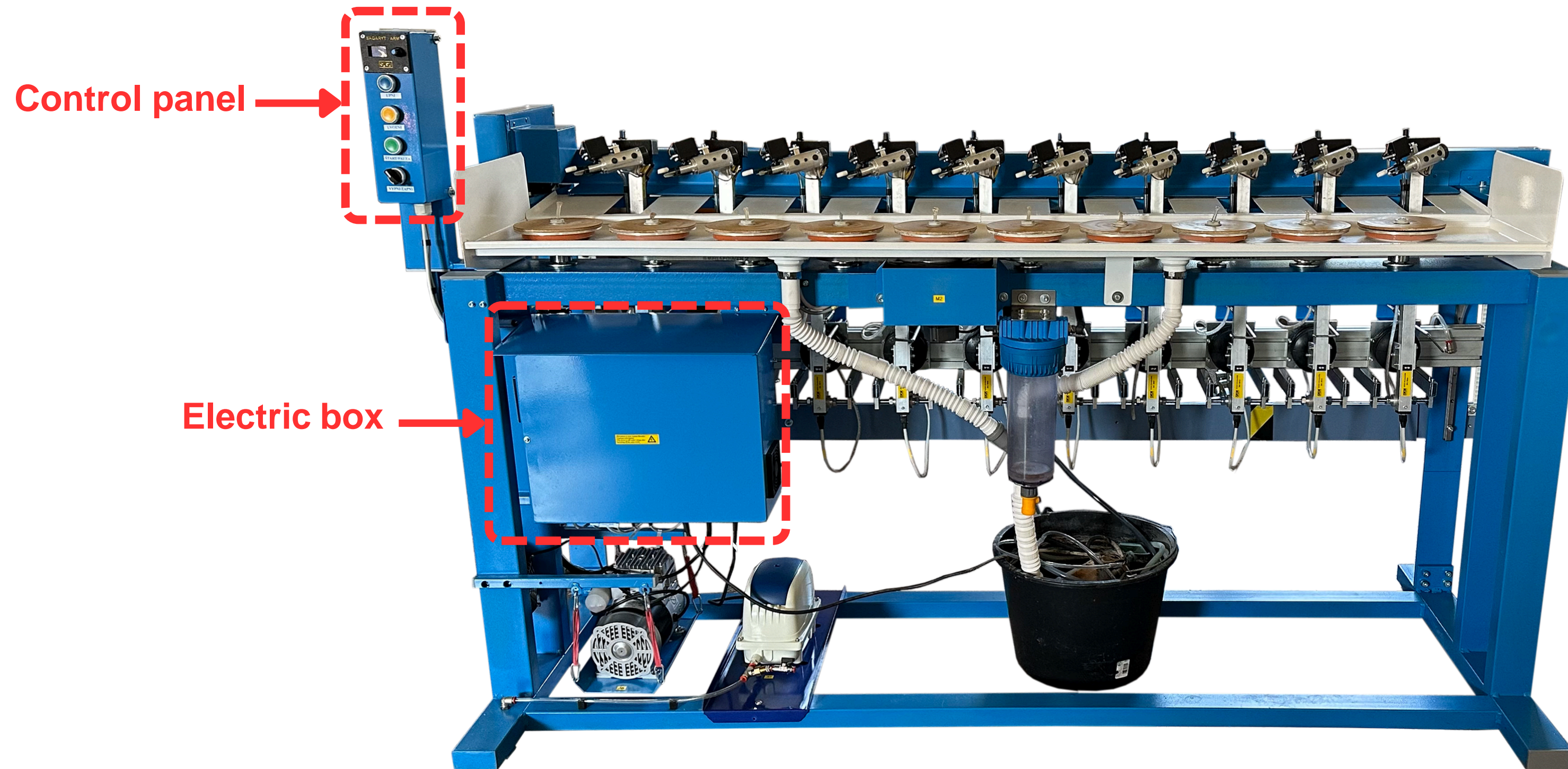
Slovak Art Glass Automatic

SAGARYT SGA

Replacing the grinding arm fuse



Legend – Machine



The machine in the photo: SAGARYT SGA 10PS - 150

Turning off the machine



Step 1:

Turning off the SAGARYT SGA machine using the main switch (OFF position).

Step 2:

Disconnect the machine's power cable from the 230VAC electrical network.

Step 3:
Removing the three M4 screws (each screw has two washers).

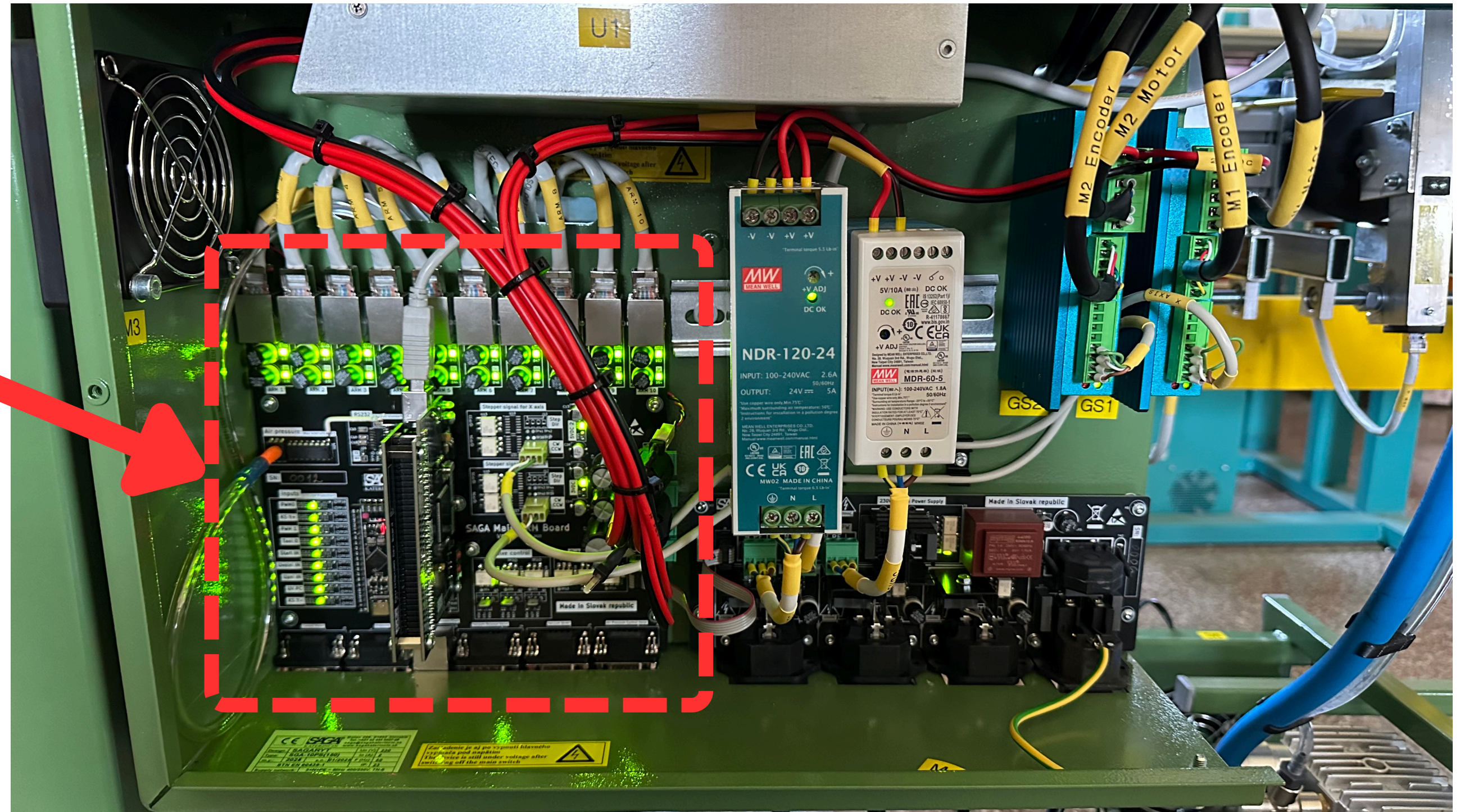


Step 4:
Remove the front cover of the electrical box and disconnect the fan connector.

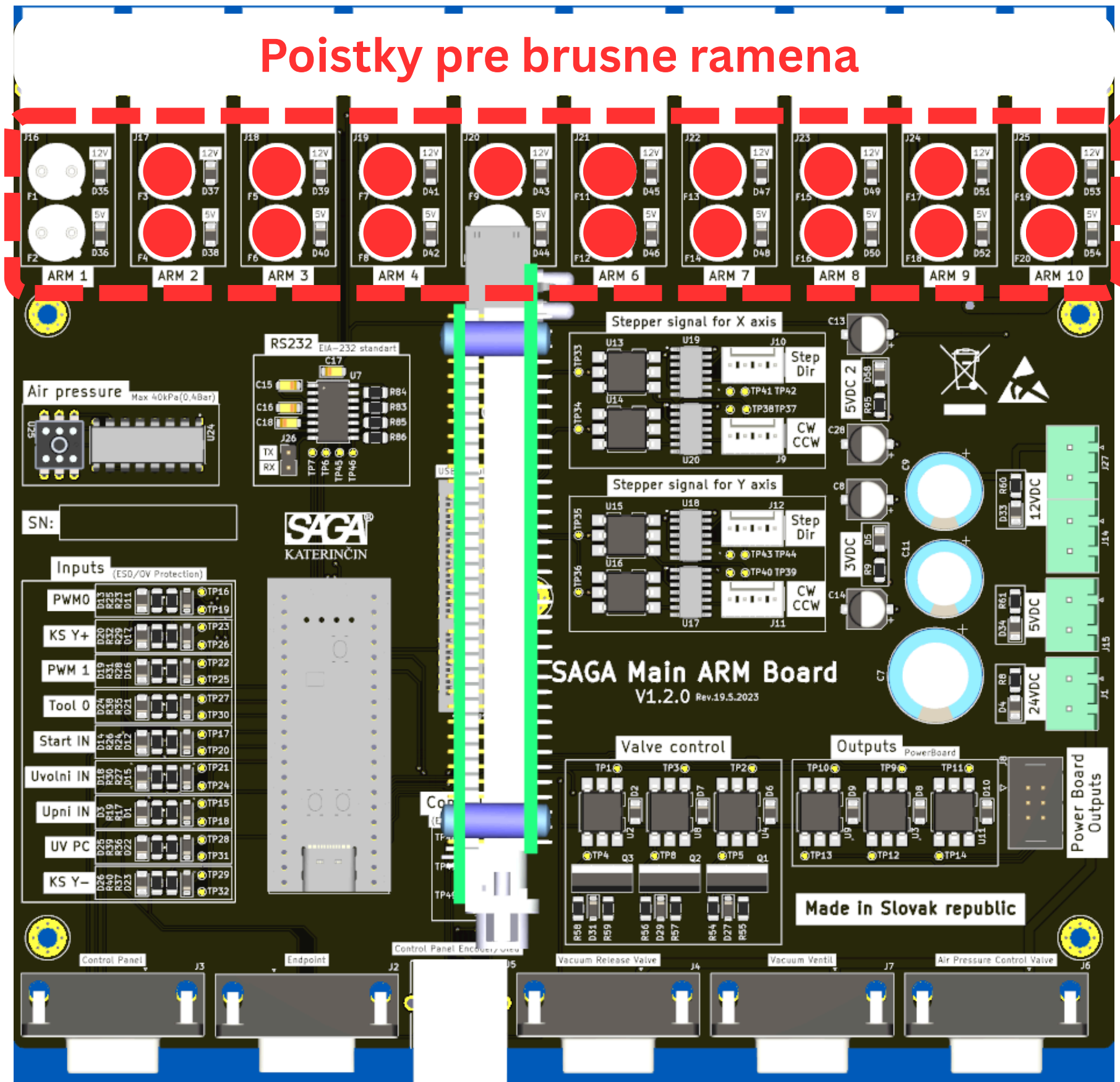
After removing the front cover of the electrical box, you will see the mainboard of the machine.

*Image is for illustrative purposes only, LEDs will not light.

Machine main board



Locate the faulty fuse on the main board.



Top fuse row:
DC motor - 3.15A

Bottom fuse row:
Servo motor - 1.6A

Step 5: fuse replacement

Replacement is easy, just pull out the old fuse and replace it with a new fuse.

- After replacing the fuse, you can reconnect the power cable to the 230VAC network.
- Then turn on the machine through the main panel.
- Verify the functionality of the arm.

If everything works, turn off the machine, connect the fan to the front cover of the electrical box and put the cover back on.